



HYDRAULIC VALVES

DIRECTIONAL CONTROL B SERIES Specification Sheet



BA 1

BA 2

BA 3

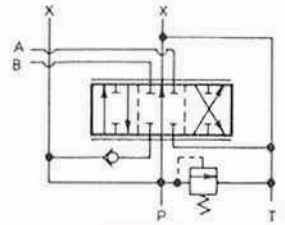


BA Solenoid

BA2 w/Joystick
(SHA)



BC Flow Control



The CROSS series B directional control valves provide good metering characteristics and long dependable service life. Optimum versatility is provided due to the many standard and optional features. Balanced spools are select-fit for minimum leakage and load holding checks prevent load drop when shifting. Parallel flow path permits spools to be operated independently or simultaneously.

GENERAL SPECIFICATIONS

Number of spools	one, two or three
Rated working pressure	3000 psi (206 bar)*
Maximum shock and surge pressure.....	4000 psi (276 bar)
Rated flow capacity	30 gpm (114 l/m)
Maximum spool leakage (at 1000 psi w/100 SUS oil at 120° F).....	16 cc/min.
Mounting, any position	Three mounting holes for 3/8" dia. bolts
Weight	1 spool: 13 lbs. (6 Kg); 2 spool: 21 lbs. (9.5 Kg); 3 spool: 33 lbs. (15 Kg)

* SAE threads only, 2500 psi for NPTF

MATERIAL SPECIFICATIONS

Body	High tensile strength cast iron
Spools	Ground, plated and polished steel alloy
Seals	Buna N

STANDARD FEATURES

- Integral load holding check valves (prevent reverse flow through valve when shifting)
- Integral differential poppet type relief valve, adjustable (set at 2000 psi, 10 gpm)
- Balanced, select-fit spools (provide minimum leakage, smooth operation)
- External spool seals (permit easy replacement, reduced maintenance cost)
- 3/4" NPTF inlet and outlet ports; 1/2" NPTF work ports
- Complete handle assembly • 1, 2, or 3 spools

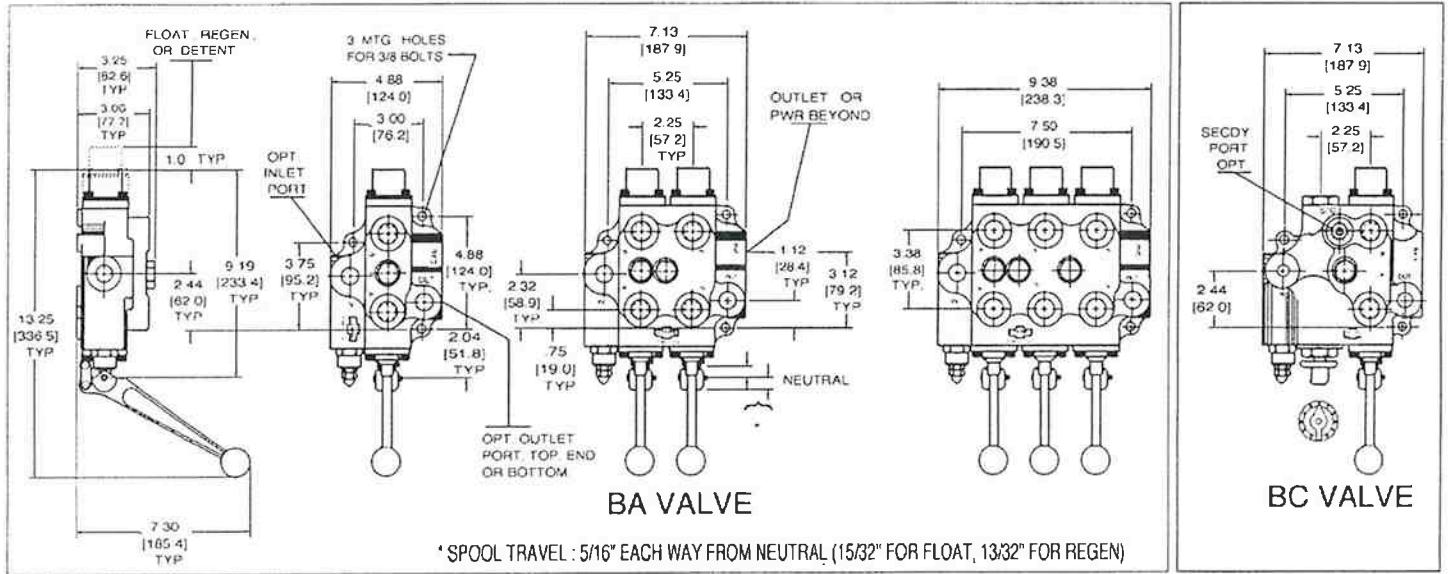
OPTIONAL FEATURES AVAILABLE

- Open or closed center positions, 3-way or 4-way operation, 3-position or 4-position (float position), full open center (motoring spool) and other spool options
- Power beyond (permits use of neutral flow at system pressure); also permits field conversion from closed center to open center (tandem) operation
- Top, bottom or end location of outlet port
- Top or end location of inlet port
- Pressure release detent, in either or both work positions
- Integral pressure compensated flow control (Model BC), adjustable from 0 to 25 gpm, ± 5% flow regulation. Available in 1-spool version only. 21 lbs. (9.5 Kg)

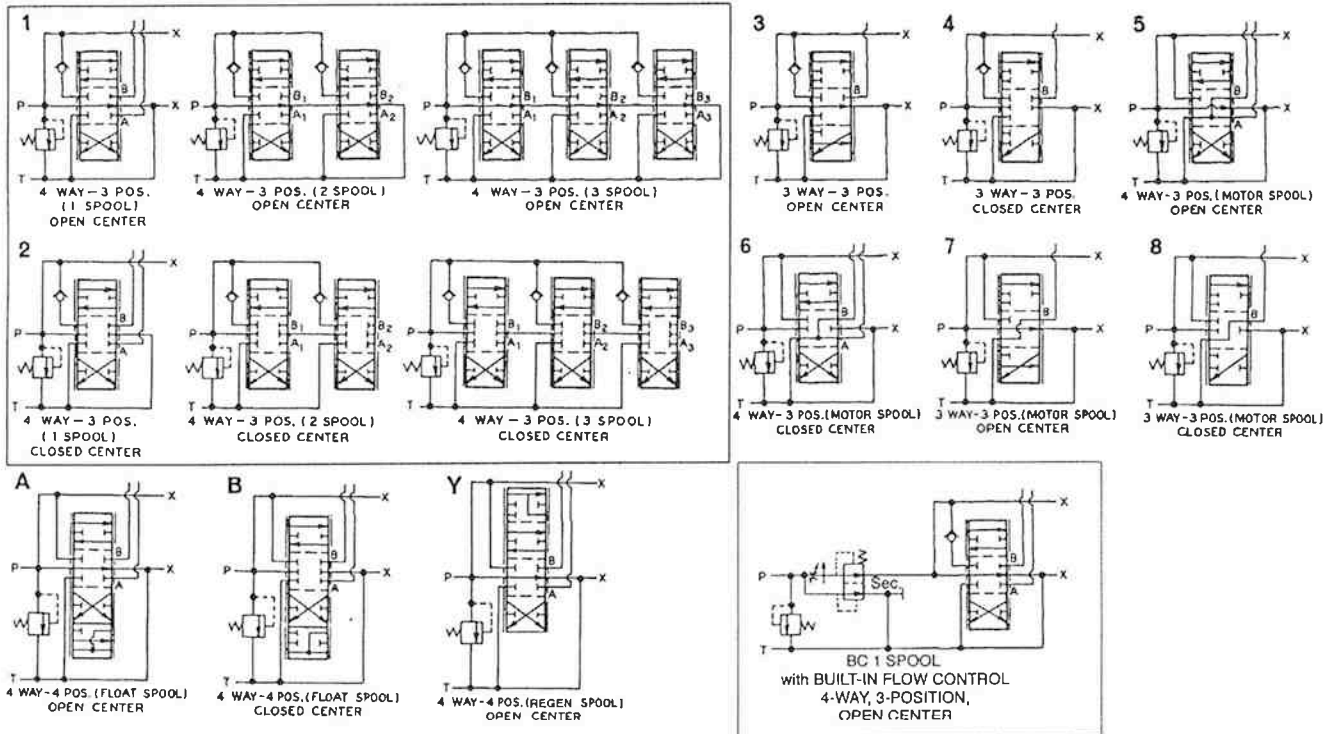
NOTE: Refer to CROSS Valve Technical/Service Sheet for recommendations and limitations.



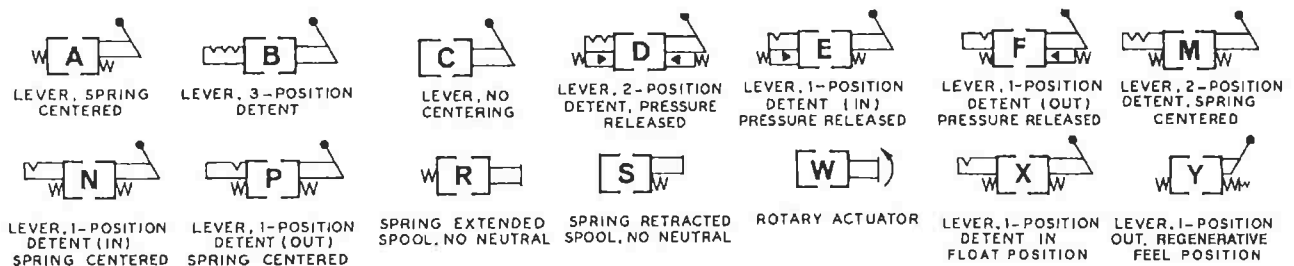
DIMENSIONAL DATA in inches and (millimeters)



SPOOL OPTIONS



ACTUATOR OPTIONS





HYDRAULIC VALVES

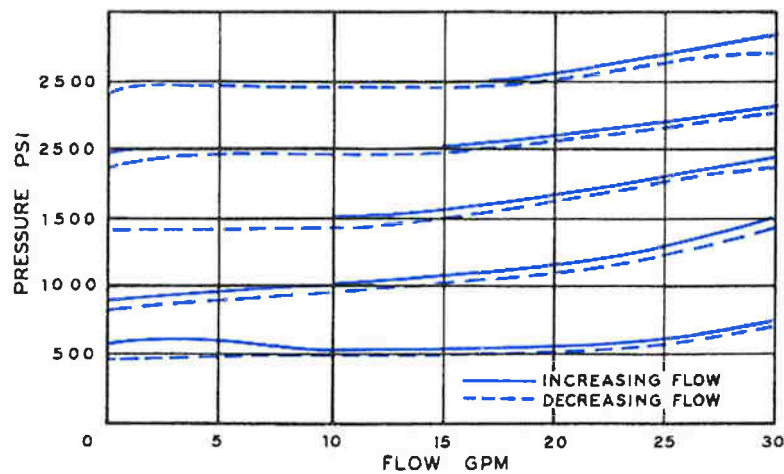
**DIRECTIONAL CONTROL
B SERIES**
Specification Sheet

TYPICAL PERFORMANCE DATA

PRESSURE DROP (with 100 SUS oil at 120° F, 3/4" NPTF in & out, 1/2" work ports)

FLOW RATE		P to T		P to A or B		A ₁ or B ₁ to T		A ₂ or B ₂ to T		A ₃ or B ₃ to T		
GPM	l/m	PSI	bar	PSI	bar	PSI	bar	PSI	bar	PSI	bar	
5	19	—	—	8	.6	2	.1	—	—	—	—	ONE SPOOL
10	38	3	.2	20	1.4	6	.4	—	—	—	—	
15	57	6	.4	36	2.5	13	.9	—	—	—	—	
20	76	11	.8	55	3.8	23	1.6	—	—	—	—	
25	95	17	1.2	83	5.7	35	2.4	—	—	—	—	
30	114	25	1.7	120	8.3	48	3.3	—	—	—	—	
35	132	33	2.3	159	11.0	64	4.4	—	—	—	—	
5	19	—	—	10	.7	6	.4	2	.1	—	—	TWO SPOOL
10	38	5	.3	20	1.4	15	1.0	6	.4	—	—	
15	57	10	.7	38	2.6	33	2.3	14	1.0	—	—	
20	76	18	1.2	60	4.1	58	4.0	22	1.5	—	—	
25	95	29	2.0	90	6.2	92	6.3	33	2.3	—	—	
30	114	41	2.8	127	8.8	133	9.2	36	2.5	—	—	
35	132	54	3.7	174	12.0	184	12.7	64	4.4	—	—	
5	19	—	—	8	.6	8	.6	6	.4	2	1.1	THREE SPOOL
10	38	12	.8	16	1.1	24	1.7	16	1.1	6	.4	
15	57	24	1.7	28	1.9	48	3.3	33	2.3	10	.7	
20	76	41	2.8	44	3.0	84	5.8	58	4.0	18	1.2	
25	95	64	4.4	64	4.4	134	9.2	93	6.4	28	1.9	
30	114	92	6.3	88	6.1	202	13.9	140	9.7	42	2.9	
35	132	124	8.6	120	8.3	276	19.0	196	13.5	58	4.0	

RELIEF VALVE CHARACTERISTICS (100 SUS oil at 120° F.)





ORDERING INFORMATION

MODEL NO.	# OF SPOOLS	SPOOL TYPE	ACTUATOR OPTIONS	RELIEF VALVE(4)	POWER BEYOND	OUTLET PORT LOCATION	SECONDARY FLOW OUTLET BC ONLY (OPTIONAL)	PORT SIZE & TYPE	HANDLE	
BA	1	1	A	A	0	O	0	A	O	
Manual	Single	4-way, 3-position, open center	3 position Spring centered	1000 psi	None	End Outlet when P/B not specified	No Port (plugged)	In & Out 3/4" NPTF, Work 1/2" NPTF(8)	Complete handle assy.-1	
		2 (1)	B	B	1 (6)	T	1	B	1	
	Double	4-way, 3-position, closed center	3 position detent - no spring centering	1500 psi	3/4" NPTF P/B sleeve port	2 (6)	Top Outlet	7/8-14 (SAE #10)	In & Out 3/4" NPTF, Work 3/4" NPTF	Less Complete handle assy.-2
		3	C	C	C	2 (6)	B	2	C	2
	Triple	3-way, 3-position, open center	Manual - no detent - no centering spring	2000 psi	1/16-12 SAE #12, P/B sleeve port		Bottom Outlet	1/2" NPTF	In & Out 1 1/16-12 SAE #12, Work 3/4-16 SAE #8(8)	Less handle only (Links, pins & bracket included) 3 (9)
		4 (1)	D (3)	D	D	3 (6)	E	3	D	3 (9)
		3-way, 3-position, closed center	Pressure detent "in & out"	None	Conversion plug		End Outlet	3/4-16 (SAE #8)	In & Out SAE #12, Work SAE #12	Single Handle Actuator
		5	E (3)	E	E	4 (6)	G	4	E	4
		4-way, 3-position, open center w/motoring spool	Pressure detent, "out" only, spring centering(4)	Other	7/8-14 SAE #10, P/B sleeve port		Bottom Outlet with Grommet	3/4" NPTF	In & Out 3/4" NPTF, Work 3/8" NPTF	No handle - solenoid operated
		6 (1)	F (3)	F(5)	5	5	P	5	F	5
		4-way, 3-position, closed center w/motoring spool	Pressure detent, "out" only, spring centering(4)	500-1500 (set at 1000)	Closed center plug		Top Inlet & outlet	1 1/16-12 (SAE #12)	Other	Proportional
		7	H	G(5)	6	6	H	(OMIT ON BA)		6
		3-way, 3-position, open center w/motoring spool	Solenoid, 12 volt DC	1500-3000 (set at 2000)	Check valve for solenoid oper.		Top Inlet			Heavy Duty Steel Handle
	8 (1)	J	J	J		(7)				
	3-way, 3-position, closed center w/motoring spool	Solenoid, 24 volt DC								
	9	K	K	K						
	4-way, 4-position, open center detent float position	Solenoid, 120 volt, AC								
	10	L	L	L						
	4-way, 4-position, closed center detent float position	Solenoid, 240 volt, AC								
	11	M	M	M						
	4-way, 4-position, open center w/regen feel position	2 position detent, "in & out" spring centering								
	12	N	N	N						
		1 position detent, "in only" spring centering								
		P	P	P						
		1 pos. detent, "out only" spring centering								
		R	R	R						
		Spring ext., no neutral								
		S	S	S						
		Spring retr., no neutral								
		X	X	X						
		4-way, spr. center to neutral, detent in float.								
		Y	Y	Y						
		4-way, spring center with regen								
		W	W	W						
		Rotary actuator								
BC		1(1)	A(1)	A(1)	3(1)	E(1)	2(1)	A(1)	0(1)	

Open Center Valve
BA Solenoid Valve
must be externally drained.

Part number building example:
BA2A1XAB1EA0 is a manually operated double spool valve: the **first** spool being 4-way, 4-position. open center, spring centered with detent in float position; the **second** spool being 4-way, 3-position, open center spring centered. The non-adjustable relief is set at 1500 psi. 3/4" NPTF power beyond sleeve port, outlet port in end position. Inlet and outlet ports are 3/4" NPTF and the work ports are 1/2" NPTF. Complete handle assembly included.

NOTES: (1) Model BC is a one spool combination adjustable priority flow divider and directional control valve, open centered, with conversion plug installed; available power behind capability by adding kit. Not available as closed center.
(2) Float position A or B is available on 1st spool only on 2 or 3 spool valves.
(3) Specify detent kick-out pressure if other than 1,000 psi.
(4) Pressure settings at 10 gpm.
(5) If other setting desired, specify on order.
(6) Top, end or bottom outlet (specify).
(7) Specify T, B or E when ordering closed center spool, power beyond, or conversion plug.
(8) Machined for unidirectional orifice plates.
(9) Available for BA2 and BA3 models.

